

## U.S. Senator Whitehouse Tours The BioProcess Institute

NORTH KINGSTOWN, RI - On January 10, 2012, The BioProcess Institute enjoyed a visit from United States Senator Sheldon Whitehouse. The Senator stopped by as part of his targeted effort to personally touch base with selected Rhode Island business owners to learn about their products and services, as well as their concerns and ideas for continued growth and improvement. Jim Vogel, Founder of The BioProcess Institute, was happy to give a tour of the BioProcess Institute and explain our unique business to the Senator and his guests.



SHELDON WHITEHOUSE  
RHODE ISLAND



**United States Senate**  
WASHINGTON, D. C. 20510 - 3905

January 11, 2012

James Dean Vogel, P.E.  
Founder and Managing Director  
The Bio Process Institute  
376 Dry Bridge Road Unit H-3  
North Kingstown, RI 02852

Dear Mr. Vogel:

Thank you for taking the time to join me yesterday. I have been visiting businesses across Rhode Island to listen to concerns and hear ideas on how to help businesses prosper, and I very much enjoyed our discussions, and learning more about The Bio Process Institute.

Again, thank you. I look forward to continuing to work with you in the future. Please feel free to contact me if I may ever be of assistance.

Sincerely,

Sheldon Whitehouse  
United States Senator